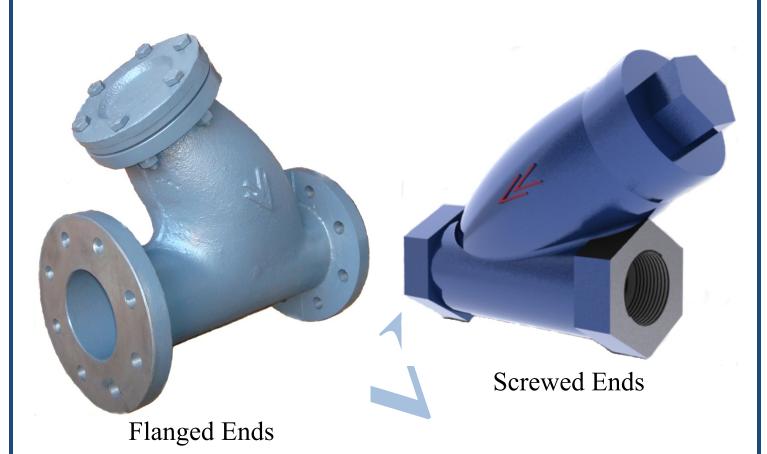
C.I Y- Type Strainer



Class 125 • S.S Screen• Flanged Ends/ Screwed Ends



V V pipe line stariners are designed and built to afford dependable long lasting protection to a wide variety of mechanical equipment like pumps, burners, nozzles, pressure reducing valves, traps, meters & Turbines, etc.

Min. Flow Area 85% To 90 %

SPECIAL FEATURES

"V V" Strainers are in demand for many applications where straining is required, due to the following special design features:-

- i. Arc shaped body that is revolved to ensure minimum blockage, less maintenance & less pressure drop with full flow to fluid.
- ii. Fine finish castings to reduce pressure drop.
- iii. Screens are guided in the body.
- iv. Y-Type strainers may be installed in downward vertical lines with effectiveness equal to horizontal installation.
- v. Bodies require long period for cleaning as it has larger cross sectional area & more height.

- vi. Large ratio between the clear area through the strainer and pipe area to limit pressure drop to minimum.
- vii. A wide variety of corrosion resistance screens, available in a wide range of perforations, provide the answer to straining problems.

MATERIALS:

- ✓ Strainers body and cover are made in following materials:-
- **a)** Cast Iron (IS 210 Gr. FG 200).
- **b)** Cast Steel (ASTM A 216 GR. WCB).
- c) Stainless Steel (304 & 316).
- ✓ Strainer Screens : There are two types of screens used in strainers:

<u>Perforated screens:-</u> These are formed by punching a large number of holes in a flat sheet of the required material using a multiple punch. The perforated sheet is then rolled into a tube and electric welded together for smooth & permanent joint.

Consequently, perforated screens are only suitable for removing general pipe debris.

<u>Mesh screens:</u> Fine wire is formed into a grid or mesh arrangement. This is then commonly layered over a perforated screen, which acts as a support cage for the mesh.

Screen can either be perforated sheet or wire woven mesh depending on working conditions.

DIMENSIONS:

The main dimensions of these strainers have been tabulated in Table 1. Inlet and Outlet flanges of the flanged valve shall be as follows:-

C.I ----- ANSI B 16.1 CL-125.

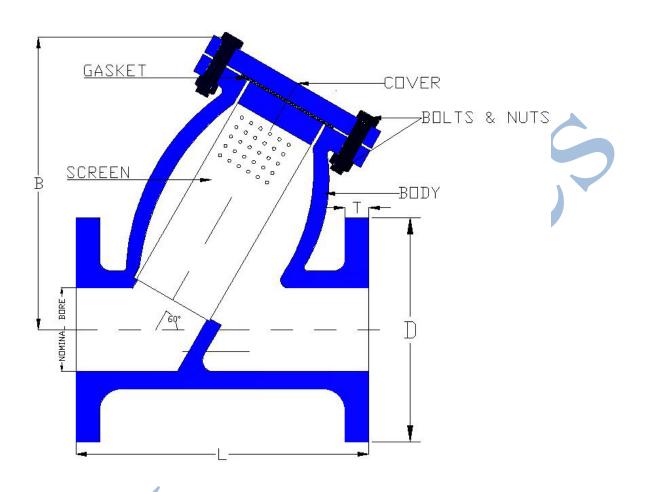
C.S ----- ANSI B 16.5 CL-150 (Raised Face).

Flanges conforming to other flange standards can also be supplied against specific requirements. Screwed ends strainers are supplied with female threaded ends as per IS 554/ BS 21.

PRESSURE/ TEMPERATURE RATINGS:

Pressure/ Temperature ratings of strainer confirm the standards mentioned above in dimensions. The strainers are tested to maximum cold non shock Hyd. Pressure of 20 Kg/cm² for C.I and 30 Kg/cm² for Cast Steel.

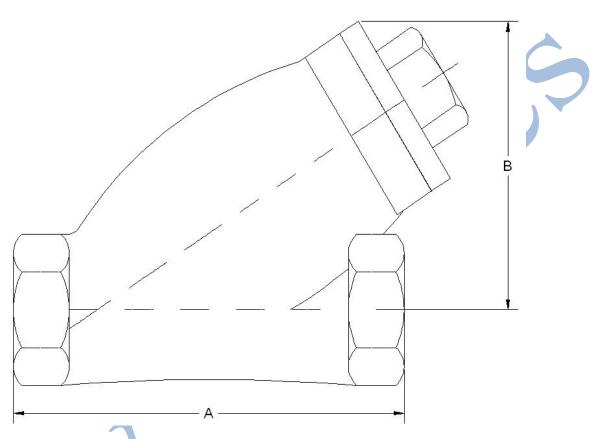
OVERALL DIMENSIONS OF Y-TYPE STRAINERS(FLANGED ENDS)



Dimensions

| Nominal Size | Face To Face (L) | | Flange Dia. (D) | | T (Thickness) min. | H (Appx.) |
|---------------------------------------|------------------|-----|-----------------|-----|--------------------|-----------|
| | inch | mm | inch | mm | mm | mm |
| ½" (15 mm) | 6 1/4 | 160 | 3 1/2 | 89 | 14 | 90 |
| ³ / ₄ " (20 mm) | 6 1/4 | 160 | 3 7/8 | 100 | 14 | 90 |
| 1" (25 mm) | $6\frac{3}{4}$ | 171 | 4 1/4 | 108 | 15 | 155 |
| 1 1/4" (32 mm) | 8 1/4 | 210 | 4 5/8 | 118 | 17 | 200 |
| 1 ½" (40 mm) | 8 1/4 | 210 | 5 | 127 | 17 | 200 |
| 2" (50 mm) | 8 3/8 | 214 | 6 | 152 | 19 | 220 |
| 2 ½" (65 mm) | 9 3/4 | 247 | 7 | 178 | 19 | 260 |
| 3" (80 mm) | 10 ½ | 267 | 7 1/2 | 190 | 19 | 260 |
| 4" (100 mm) | 15 | 387 | 9 | 228 | 22 | 335 |
| 5" (125 mm) | 16 ½ | 420 | 10 | 254 | 24 | 420 |
| 6" (150 mm) | 17 3/4 | 450 | 11 | 279 | 27 | 425 |

OVERALL DIMENSIONS OF Y-TYPE STRAINERS(SCREWED ENDS)



| SIZE | Face To | Height B | |
|---------------------------------------|---------|----------|-----|
| | inch | mm | mm |
| ½" (15 mm) | 3 | 76 | 49 |
| ³ / ₄ " (20 mm) | 3 7/8 | 98 | 67 |
| 1" (25 mm) | 5 3/8 | 137 | 80 |
| 1 ½" (40 mm) | 7 1/4 | 184 | 130 |
| 2" (50 mm) | 8 13/16 | 224 | 150 |
| 2 ½" (65 mm) | 10 3/8 | 263 | 205 |

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